



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5551-1
Job Sheet 203231



Part No: D5551-1

Job Qty: 4 pcs

DAS
21
3-08

Part Name: Fwd Support Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5551 REV.A IPP REV.A 17.09.01 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	12/12/19	12/12/19	0.17	1.56	Waterjet - Flow		JRB 11/24/19
110	QC 2	4 pcs	12/12/19	12/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S234360

Part: D5551 - 1

Job No: 203231

Serial No/Batch: S234360

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/24/19

Plex 11/13/19 11:13 AM Dart.lajeunesse.marie

120 QC 8	4 pcs	12/12/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	JRB 11/24/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS NOV 26 2019 40
				QC 8 - 52	9-89
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B 4 pcs		12/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST-75
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	12/12/19	0.00 0.00	QC 21 - SA - 21	BAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	2.50
Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary					
Descriptions: 110 - (QC2- inspect parts off machine FAI/FAIB)					
120 - (QC8- Inspect parts - second check)					
130 - (Identify as per dwg & Stock Location:)					
140 - (QC21- Final Inspection - Work Order Release)					
NOV 27 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S11GA	304/316 0.125 Sheet	2.0400 sf (.51 ea)	100-Waterjet - Flow - 1	5216338	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S11GA	2	42	0	
Part Specifications					
Specifications could not be found.					

NCR No.

Job: _____
Part No. _____

DISPOSITION

Rework
Scrap
Use-as-is

DEPARTMENT/PROCESS

Skid-tube
Machining
Large Fab

Cross tube
Small Fab
Finishing

Eng. (Non-AW)
Prod. Eng. Coord.
Rec/Store/Packaging

Engineering
Water Jet
Supplier
Quality

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator
Manufacturing Process
Equip/Tooling
Handling/Preservation
Material
Product Improvement
Process Improvement
Human Factors

FAULT CATEGORY

Pressure/Forced
Bending
Crushing
Cracks
Crimp/Kink/Ripple/Wave/Twist
Marks/Chatter
Mislabeled
Other/Details:

Contamination
Misaligned/off center
BOM/Route
Broken/Damage/Defect
Incomplete/Unclear Instructions
Drill Holes
Fit/Function

Power Loss/Surge
Folio/Program
Grain Direction
Weld
Wrong Stock Pulled
Out of Sequence
Off-set/Set-up

Positioned Wrong
Outside Tolerance
Drawing
Finish
Part Lost/Missing
Misread